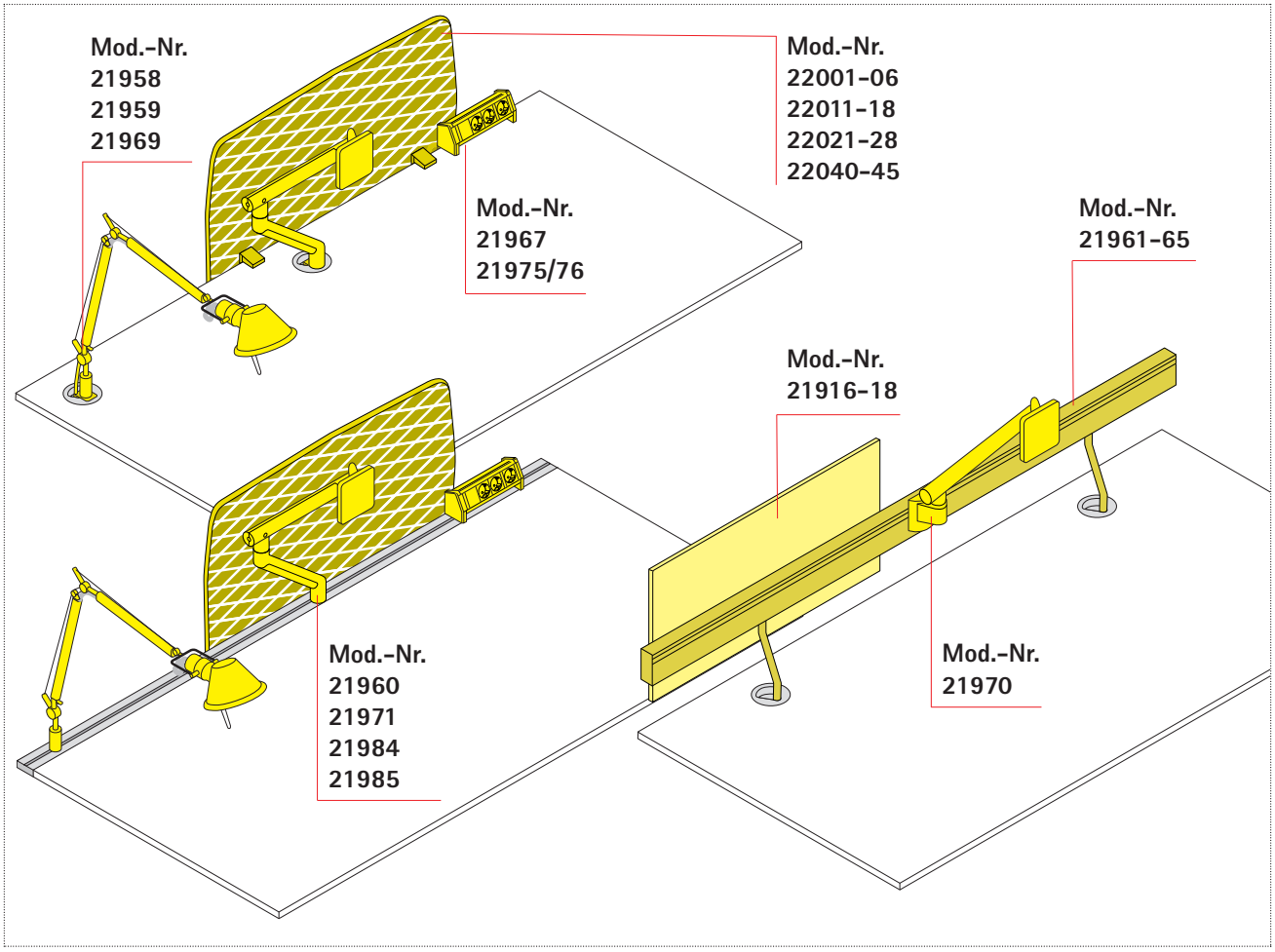
VS Vereinigte Spezialmöbelfabriken GmbH & Co. KG
Hochhäuser Straße 8 · 97941 Tauberbischofsheim · Tel.: 09341/880 · vs@vs-moebel.de
http://links.vs-service.com/downloads/70-230_V07_DEEN_Zubehoer_Arbeitstische-120324.pdf



ASSEMBLY INSTRUCTIONS: 70-230 V07 020324

Work table accessories.

Intended use: These accessories have been designed for work tables and are only suitable for use in closed premises. No liability will be assumed for any use other than that intended.

General note on reading and retaining these Instructions: Before using the products, read these Instructions carefully and pay special attention to the safety instructions. Keep these Instructions for future consultation and communicate them to other users.

General note on safety: The following symbols and notes are used in our Operating Instructions:

☞ **Important!** This symbol indicates an important assembly note.

⚠ **Caution!**
This symbol indicates a very important note.

On the Web: These Instructions are also available online for download via the link indicated at the top of the page.

Scope of delivery: The products are supplied ready for assembly. The manufacturer's instructions are enclosed separately with certain accessory parts.

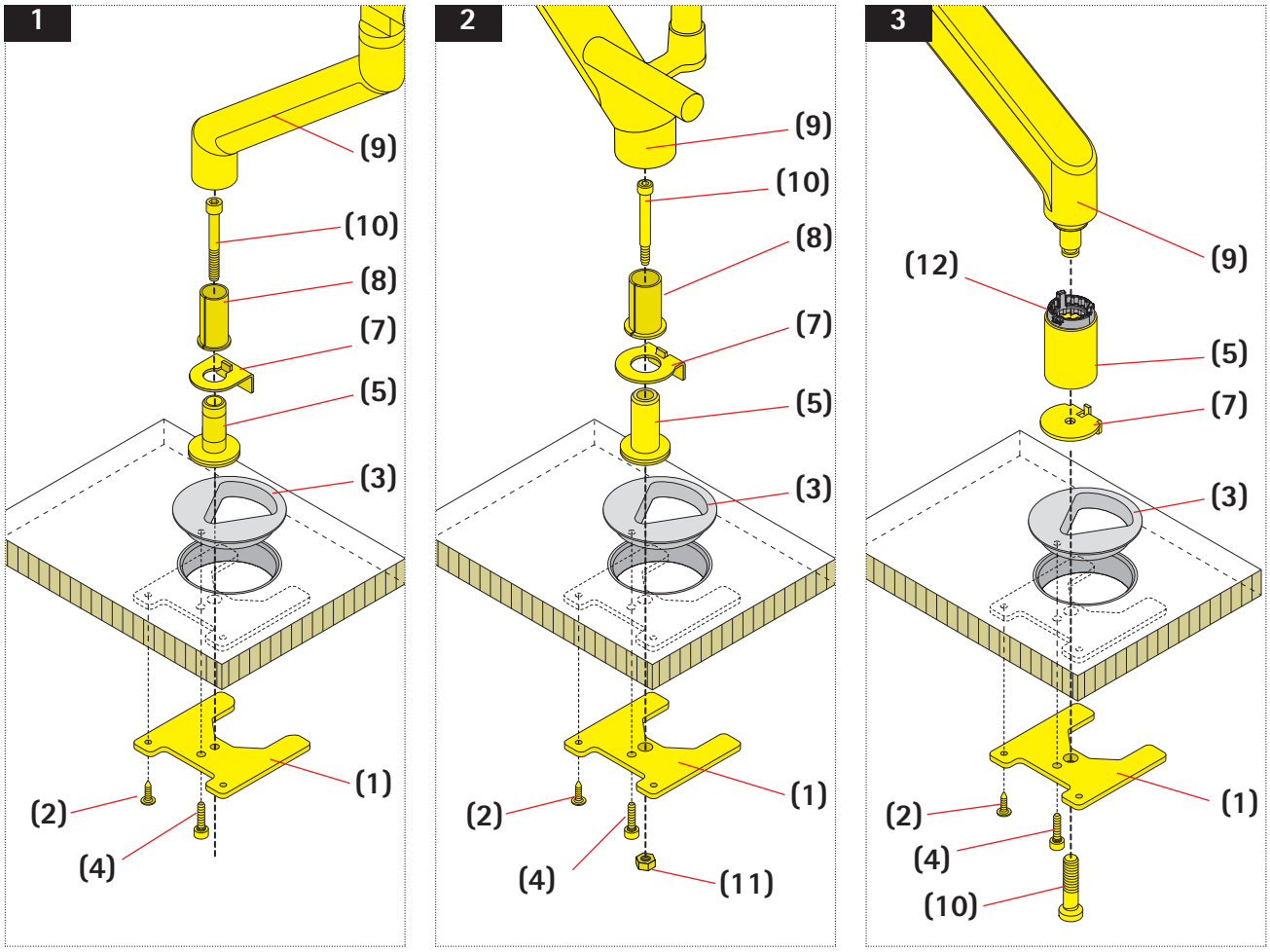
Use: Please take account of the notes on the following page.

Faults and service: If any faults occur, please contact the VS Customer Service: kundenservice@vs-moebel.de

Maintenance and cleaning: For more information, go to: http://www.vs-moebel.de/kataloge/reinigung/en

Product transfer: Please note that if the product is transferred to a new owner or user then it must be accompanied by these Instructions.

Disposal: The indicated electric and electronic components must not be disposed of with the ordinary waste. They must be removed from the furniture unit before the unit is sent for disposal. It must be disposed of at authorized collection and return points.



1. Monitor arm at the cable outlet

1.0 Insert cable outlet

Fix the insert **(3)** for the cable outlet from underneath through the retaining plate **(1)** using a fillister-head screw **(4)**.

Important! You must additionally fix the retaining plate **(1)** using screws **(2)** for chipboard or compact HPL. When doing so, align the retaining plate so it is parallel to the rear edge of the table top.

1.1 Flo monitor arm (Figure 1) – 21971

Place the guide sleeve **(5)** and anti-twist protector **(7)** on the cable passage. When doing so, position the anti-twist protector as far forwards as possible in the cable passage. Push the adapter sleeve **(8)** onto the guide sleeve **(5)**, insert screw **(10)** from above. Mount the monitor arm **(9)**.

Caution!
The maximum load is 9 kg.

1.2 Flo Plus Dual monitor arm (Figure 2) – 21960

Place the guide sleeve **(5)** and anti-twist protector **(7)** on the cable passage. When doing so, position the anti-twist protector as far forwards as possible in the cable passage. Push the adapter sleeve **(8)** onto the guide sleeve **(5)**, insert screw **(10)** from above and fix to the retaining plate using the nut **(11)**. Mount the monitor arm **(9)**.

Caution!
The maximum load is 18 kg.

1.3 M2.1 and M8.1 monitor arms (Figure 3) – 21984/85

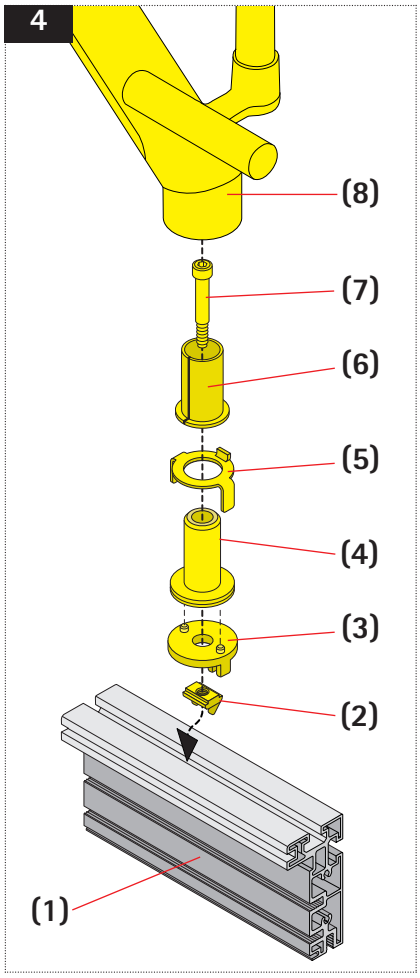
Place the anti-twist protector **(7)** and guide sleeve **(5)** on the cable passage. When doing so, position the anti-twist protector as far forwards as possible in the cable passage. Secure the guide sleeve **(5)** from below through the retaining plate **(1)** using the screw **(10)**. Mount the "Smart Stop" ring **(12)** in order to inhibit rotation and then mount the monitor arm **(9)**.

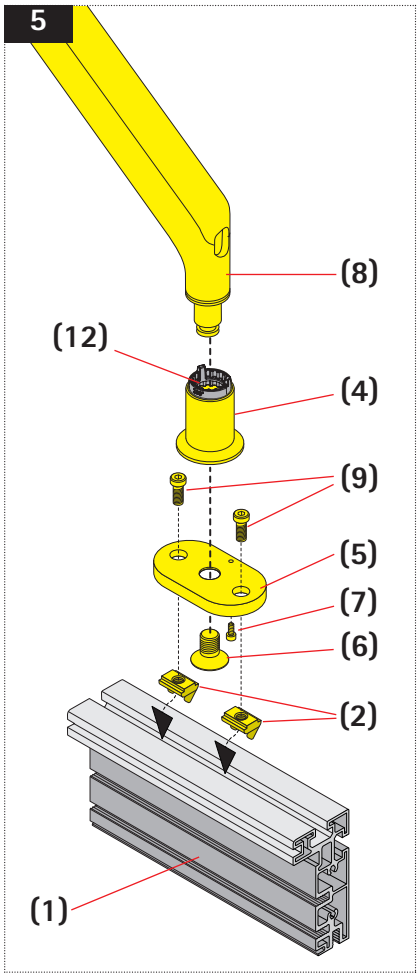
Caution!
Maximum bearing capacity of **M2.1 monitor** arm: 7 kg,
Maximum bearing capacity of **M8.1 monitor arm:** 12.7 kg,

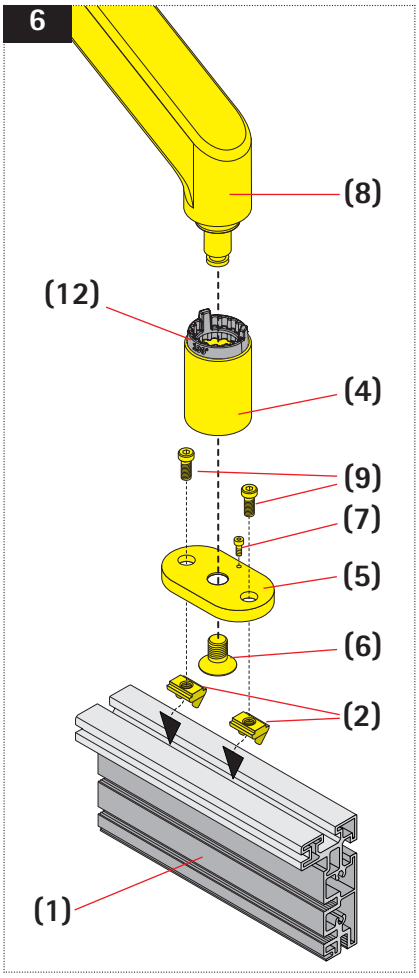
Please observe the supplied manufacturer's instructions when mounting or dismounting the monitor at the monitor arms and when adjusting the monitor arms themselves.

Caution! Make sure that the cable is long enough to reach all monitor positions. Do not squeeze or crush the cable.

Important! The limit of rotation of the monitor arm can be adjusted using the "Smart Stop" ring **(12)**. For information, consult the manufacturer's enclosed instructions.







2. Monitor arm at system rail

2.1 Flo and Flo Plus Dual monitor arms (Figure 4) – 21971 and 21690

At the required monitor position, insert the locking nut **(2)**, with the spring facing downwards, obliquely into the groove in the system rail **(1)** and clip into place. Mount the anti-twist protector **(3)**, guide sleeve **(4)**, retaining washer **(5)** and adapter sleeve **(6)** on the fixed locking nut and fix from above using the screw **(7)**. Then mount the monitor arm **(8)**.

Caution!
Maximum bearing capacity of **Flo monitor arm:** 9 kg,
Maximum bearing capacity of **Flo Plus Dual monitor arm:** 18 kg

2.2 M2.1 monitor arm (Figure 5) – 21984

At the required position, insert the two locking nuts **(2)**, with the spring facing downwards, obliquely into the groove in the system rail **(1)** and clip into place. Place the guide sleeve **(4)** on the base plate **(5)**, secure it against rotating with the screw **(7)** and then fix it from below with screw **(6)**. Then place the base plate **(5)** on the fixed locking nuts (2) and fix from above with two screws **(9)**. Then mount the "Smart Stop" ring **(12)** in order to inhibit rotation and mount the monitor arm **(8)**.

Caution!
Maximum load-bearing capacity: 7 kg.

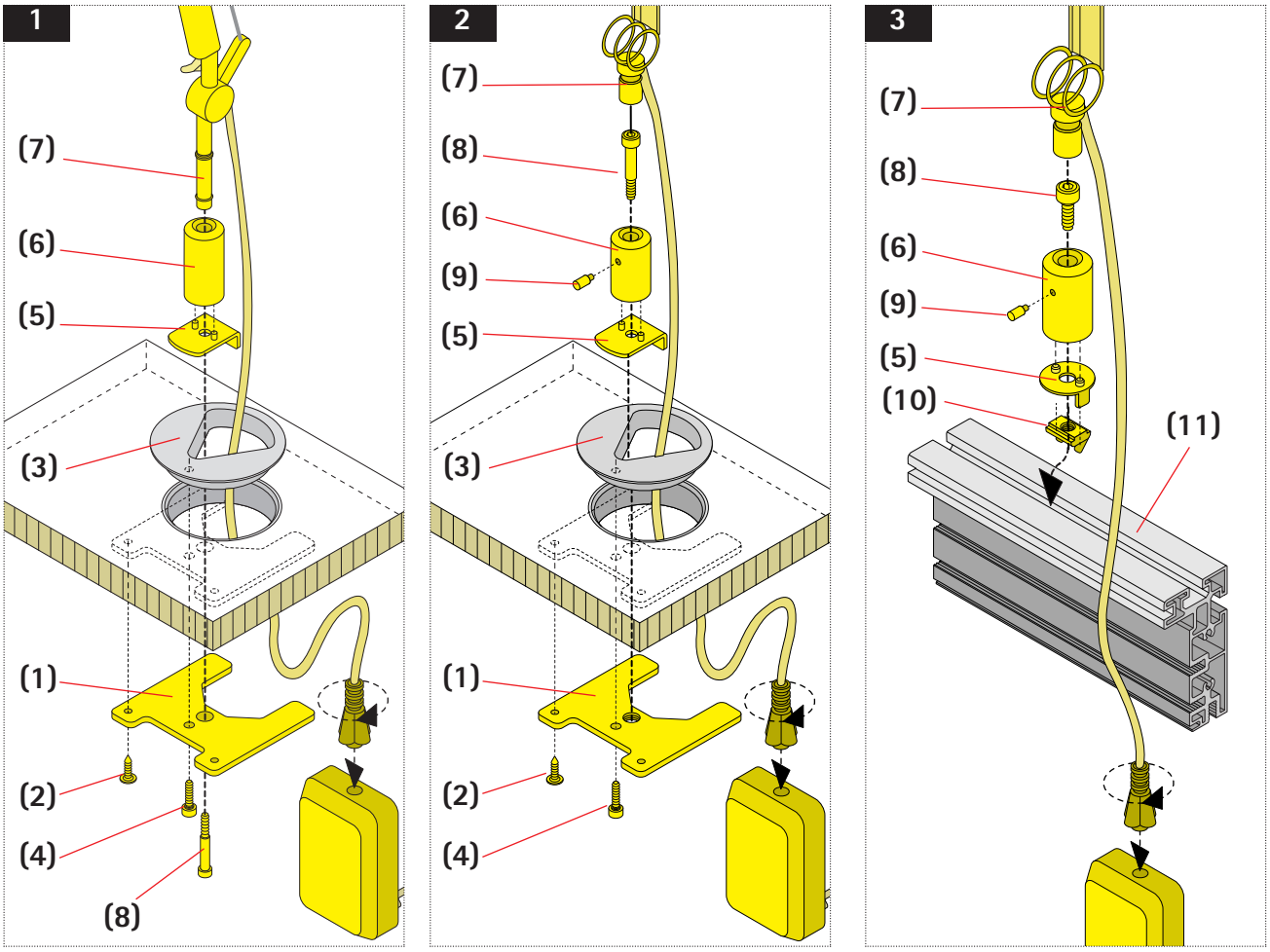
2.3 M8.1 monitor arm (Figure 6) – 21985

At the required position, insert the two locking nuts **(2)**, with the spring facing downwards, obliquely into the groove in the system rail **(1)** and clip into place. Screw the locking screw **(7)** into the base plate from above. Place the guide sleeve **(4)** on the base plate **(5)** and then fix it from below with screw **(6)**. Then place the base plate **(5)** on the fixed locking nuts **(2)** and fix from above with two screws **(9)**. Then mount the "Smart Stop" ring **(12)** in order to inhibit rotation and mount the monitor arm **(8)**.

Caution!
Maximum load-bearing capacity: 12.7 kg.

Please observe the supplied manufacturer's instructions when mounting or dismounting the monitor at the monitor arms and when adjusting the monitor arms themselves.

Important! The limit of rotation of the monitor arm can be adjusted using the "Smart Stop" ring. For information, consult the manufacturer's enclosed instructions.



3. Lamp at cable outlet

Insert cable outlet Fix the insert **(3)** for the cable outlet from underneath through the retaining plate **(1)** using a fillister-head screw **(4)**.

Important! You must additionally fix the retaining plate **(1)** using screws **(2)** for chipboard or compact HPL. Align the retaining plate so it is parallel to the rear edge of the table top.

3.1 Tolomeo lamp (Figure 1) – 21969

Place the anti-twist protector **(5)** and guide sleeve **(6)** on the cable passage and secure from below using the screw **(8)**. When doing so, position the anti-twist protector as far forwards as possible in the cable passage. Then mount the lamp base **(7)**.

Important! Before passing the cable through, disconnect the power supply unit from the cable.

3.2 PARA.MI and Lucio LUD lamps (Figure 2) – 21959, 21958

Place the anti-twist protector **(5)** and guide sleeve **(6)** on the cable passage and fix from above to the retaining plate using the screw **(8)**. When doing so, position the anti-twist protector as far forwards as possible in the cable passage. Then mount the lamp base **(7)** and use the grub screw **(9)** to protect it against accidental removal.

Important! Before passing the cable through, disconnect the power supply unit from the cable.

4. Lamp at system rail

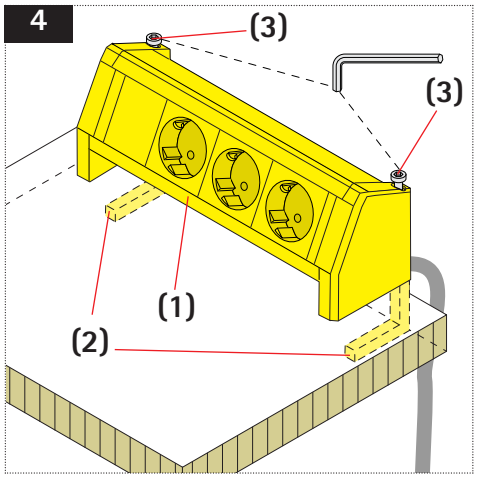
Tolomeo, PARA.MI and Lucio LUD lamps (Figure 3) – 21969, 21959, 21958

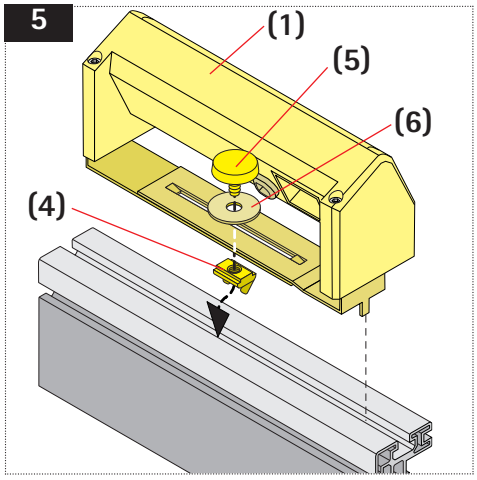
At the required lamp position, insert the locking nut **(10)**, with the spring facing downwards, obliquely into the groove in the system rail **(11)** and clip into place. Mount the anti-twist protector **(5)** and guide sleeve **(6)** on the fixed slotted nut and fix from above using the screw **(8)**. Then mount the lamp base **(7)**.

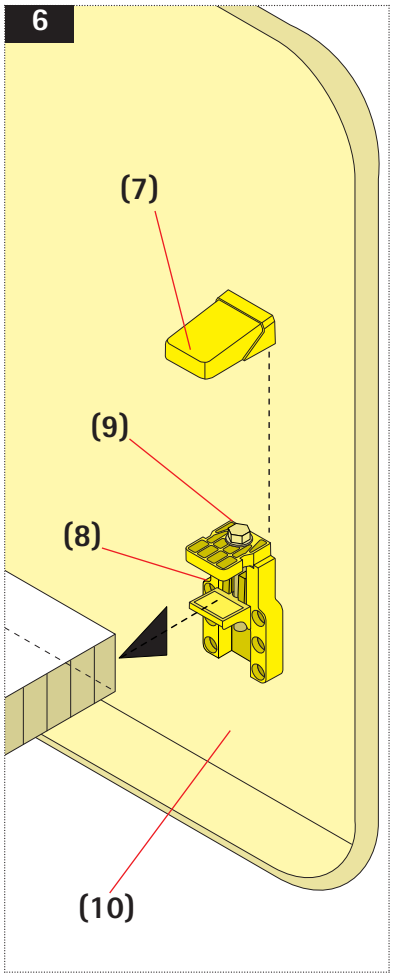
For **PARA.MI and Lucio LUD lamps:** Also use the grub screw **(9)** to protect against accidental removal.

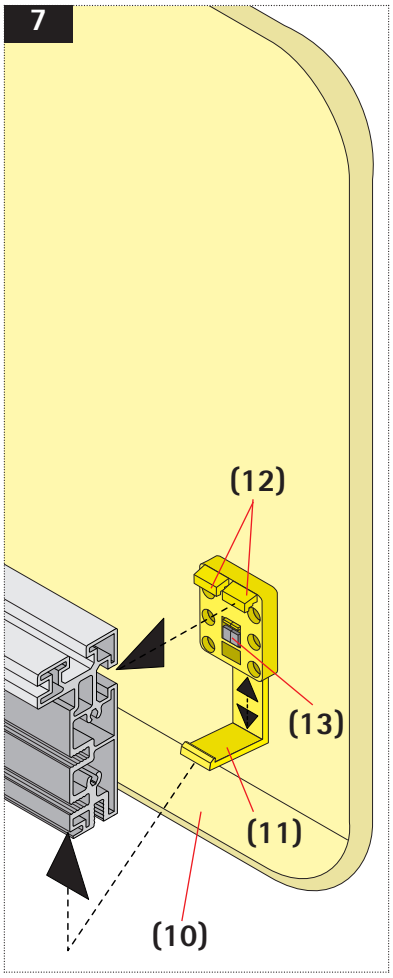
Important! Before passing the cable through, disconnect the power supply unit from the cable.

Caution! See the relevant manufacturer's instructions for information on using the lamp.









5. Sockets 21967, 21975/76

5.1 Fixing at the table top (Figure 4)

Position the socket block **(1)** as required at the rear edge of the table top. Push the clamp **(2)** from below through the guide in the socket holder and use a spanner to fix from above using the screws **(3)**.

5.2 Fixing at the system rail (Figure 5)

At the required socket position, insert the locking nut **(4)**, with the spring facing downwards, obliquely into the groove in the system rail and clip into place. Mount the retainer of the socket block **(1)** and fix from above to the locking nut using the knurled screw **(5)** and washer **(6)**. To change the position, loosen the knurled screw slightly and tighten the socket block at the desired position again.

Caution! Align the knurled screw at the centre of the socket retainer.

6. Covers 22001-06, 22011-18,22021-28, 22040-45

6.1 Fixing at the table top (Figure 6)

Remove cap **(7)** of cover retainers **(8)**. Loosen the screws **(9)** at the retainers until they can be mounted on the table top. Move the cover **(10)** to the required position and fix the screws **(9)** of the clamp-type retainer. To do this, use the spanner integrated in the cap. After fixing, replace the cap **(7)** on the retainer.

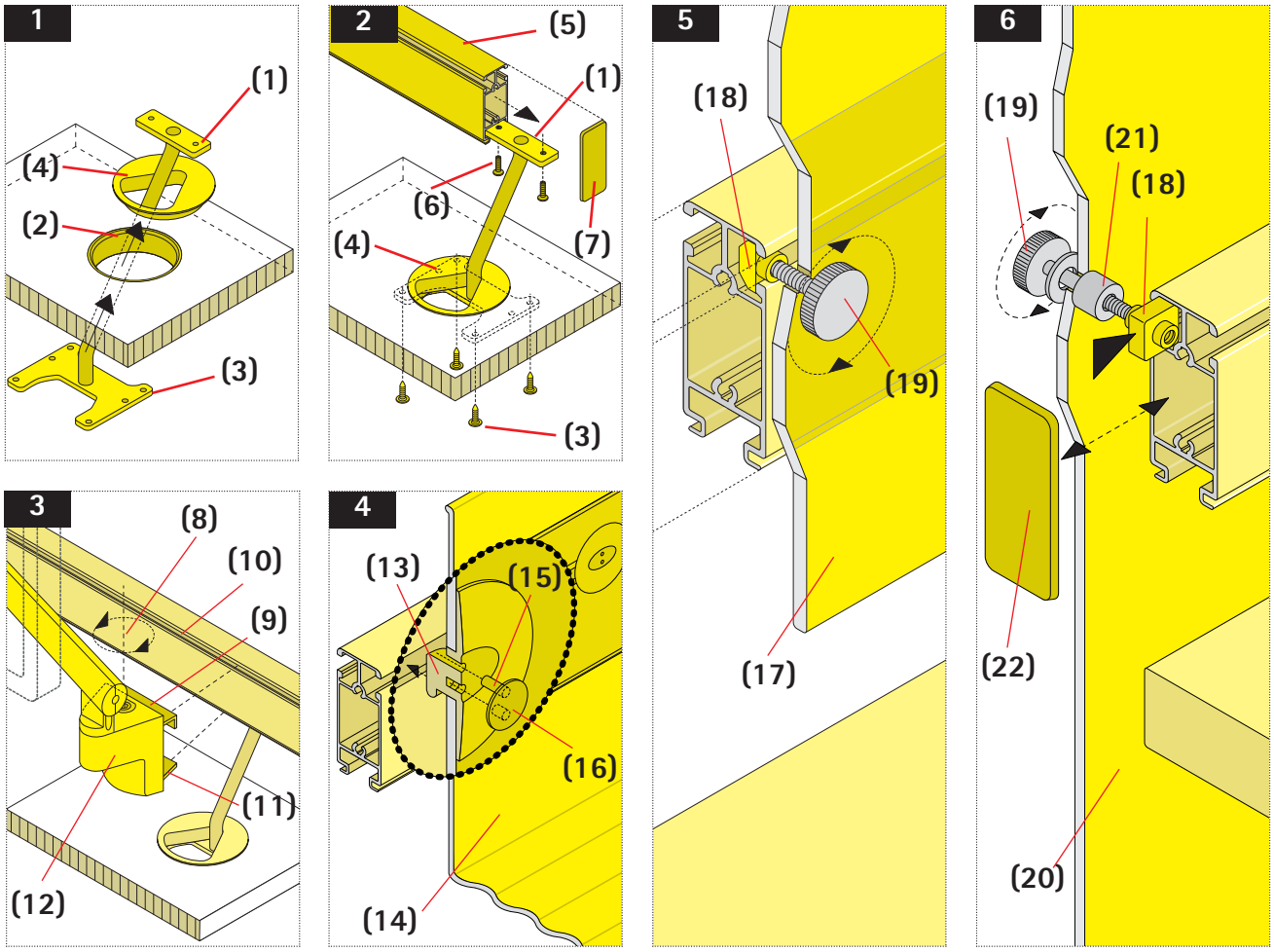
Caution!
Observe the maximum torque of 1 Nm.

6.2 Fixing at the system rail (Figure 7)

Place the cover **(10)** at the required position on the outside of the system rail. Mount the cover retainers with the stay facing downwards **(11)** and then hook into the groove at the top using the hook **(12)**.

Important! The stay can be adjusted to different aluminium rail cross-sections using the button **(13)**.

Angle covers are fixed directly to the table top from the side - see point 6.1



7. AddPlus function rail 21961-65 and accessories

7.0 Fixing the AddPlus function rail (Figure 1)

Guide the carrier for the function rail **(1)** through the hole **(2)** for the cable outlet. When you do this, align the recess for the retaining plate **(3)** at the hole. Pass in the insert for the cable outlet **(4)** from above and insert in the hole **(2)**. **(Figure 2)** Align the retaining plate for the function rail **(1)** parallel to the rear edge of the table top. Fix the retaining plate from below using four screws **(3)**. Push the function rail **(5)** over the two carriers **(1)** and align. Fix each of them using two screws **(6)**. Mount the function rail caps **(7)**.

Caution! Maximum bearing capacity of the AddPlus function rail: 15 kg.

7.1 Fixing the monitor arm – 21970 (Figure 3)

If necessary, release the fixing screw **(8)**. Insert the upper hook **(9)** in the guide groove **(10)** and place the lower hook **(11)** below the function rail. Move the monitor arm **(12)** to the required position and tighten the fixing screw **(8)** to lock it.

Caution!
Maximum load-bearing capacity: 9 kg.

Caution! Make sure that the cable is long enough to reach all monitor positions. Do not squeeze or crush the cable.

7.2 Fixing the folder box – 05653 (Figure 4)

Clip washer with support bracket **(13)** into the folder box **(14)**. Position the through-holes above. Then insert the support bracket in the function rail and insert the securing knob **(15)** in the washer with the long securing pin **(16)** facing upwards.

Caution!
Maximum load-bearing capacity of folder box: 5 kg

7.3 Fixing the cover – 21916 (Figure 5)

Guide the cover **(17)** to the required position on the function rail with the slotted nut **(18)** and tighten using the knurled screw **(19)**.
To change the position, loosen the knurled screw **(19)** again. Then tighten the knurled screw again **(19)**.

Caution! Make sure the grooved nut (18) is vertical and check that it is seated firmly in position.

7.4 Fixing the cover – 21917/18 (Figure 6)

Guide the cover **(20)** to the required position on the outside of the function rail with the slotted nut **(18)** and tighten together with washer and spacer **(21)** using the knurled screw **(19)**. Mount the end cover **(22)**.

Caution! Make sure that the slotted nut **(18)** is seated correctly in the groove.